

**Government of Karnataka**

No: LD 89 KaBaNi 2018

Karnataka Government Secretariat  
Vikasa Soudha, Bangalore-560001.

Dated :29 /11/2019

**NOTIFICATION**

Whereas, the draft of the following rules to amend the Karnataka Boiler Rules, 1982 which the Government of Karnataka proposes to make in exercise of the powers conferred by sub-section (1) of section 29 of the Indian Boilers Act, 1923 (Central Act 5 of 1923) was published vide Notification no: LD 89 KaBaNi 2018, Dated: 18/06/2019 as required by sub-section (1) of section 31 of the said Act, for the information of all persons to be affected thereby within thirty days from the date of its publication in the Official Gazette.

Whereas, the said notification was made available to the public on 25th August 2019 through the official Gazette.

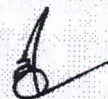
And, whereas objections received were examined. Now the Government of Karnataka hereby amends the following rules.

**RULES**

1. **Title and commencement:** (1) These rules may be called Karnataka Boiler (Amendment) Rules, 2019.
- (2) They shall come into force on the date of their publication in the Official Gazette
2. **Amendment of Rule 18:** In rule 18 of the Karnataka Boilers rules 1982 (hereinafter referred to as the said rules), for sub-rule (8) the following shall be substituted,

“(8) Every manufacturer of,

- a. Water Tube Boilers,
- b. Package Boilers,
- c. Boiler Components,
- d. Valves / Fasteners
- e. Castings / Forgings
- f. Pressure and Temperature Gauges
- h. Welding Electrodes,
- j. Plates / Pipes / Tubes,



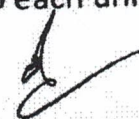
(2)

Shall obtain recognition from the Director of Boilers before start of any manufacturing activity under the Regulations. The firm shall submit an application for recognition in **Form 'N'** along with fee of **Rupees Twenty Thousand**. The recognition shall be valid for a period of two years. The firm shall submit the application for renewal of recognition to the Director of Boilers two months in advance before the expiry of the validity along with fee of rupees twenty thousand.

(9) Activities under the Boiler Material Testing and Training Centre shall include ,-

- a. Conducting of welders examination and conducting of training Programmes;
- b. Conducting of training programmes for Boiler Attendants and Boiler Operation Engineers;
- c. Conducting training programmes for manufacturers and Boiler users;
- d. Testing of materials;
- e. Organizing of energy audits; and
- f. The fees to be paid for the above services shall be as follows:-

- (i) Welder Examination – Rupees Eight thousand for Plate welding, Rupees Eight thousand for Carbon Steel Tube welding, Rupees Ten Thousand for Alloy Steel Tube Welding, Rupees Eight thousand for Carbon Steel Pipe welding and Rupees Ten thousand for Alloy Steel Pipe welding test per candidate.
- (ii) Welders Training- Rupees five thousand per candidate.
- (iii) Training programme for Boiler attendants Rupees five hundred per candidate.
- (iv) Training programme for Boiler Operation Engineers – Rupees one thousand per candidate.
- (v) Training programme for Manufacturers and Boiler users – Rupees two thousand per unit.
- (vi) Testing of materials – Rupees one thousand per type of test.
- (vii) Organizing of Energy Audits: Rupees twenty thousand per unit. Energy auditing shall be carried out through certified energy auditors only.
- (viii) Any resource person hired for the purpose of conducting training for Boiler Operation Engineers, Boiler Attendants, Manufacturers, Boiler users and Welders shall be paid a remuneration of Rupees two thousand per programme.
- (ix) Any energy auditor hired for the purpose of conducting energy audit on Boiler units shall be paid remuneration equal to twenty five percent of the total amount charged to each unit.



**3. Amendment of Rule 23** ,- For rule 23 of the said rules the following shall be substituted namely:-

**"23. Procedure on transfer of a boiler,-** (1) Whenever a boiler is transferred to state of Karnataka from another state, the owner shall, under clause (b) of section 6 of the Act, apply to the Director of Boilers for the registration of the transfer. The boiler shall not be used until registration has been effected. The Director of Boilers shall obtain from the state from which the boiler was transferred, the Memorandum of Registration book and Memorandum of Inspection book of the boiler. A fee of two thousand shall be charged for records transfers.

(2) For transfer of Boilers within the State, the buyer shall make an application to the Director of Boilers along with certified copy of the sale proceedings, No Objection Letter from the previous owner, Indemnity Bond on Rupees one hundred valued Stamp Paper and copy of last issued Boiler Certificate along with fee of rupees two thousand."

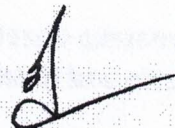
**4. Amendment of Rule 72** ,- For rule 72 of the said rules, the following shall be substituted namely:-

**" 72, Fees for examination of pipes and plans:-** (1) The fee for examination and approval of isometric layout plans of steam pipes, feed pipes and blow off pipes shall be charged at the rate of Rupees three hundred for thirty meters of piping or part thereof subject to a minimum of rupees three thousand including fittings like Pressure Reducing Station, De-super Heaters, Steam Receivers, Feed Heaters, Separately fired super heater headers and Steam Distribution Headers.

(2) The fee for examination of steam, feed and blow off pipes under fabrication shall be at the rate as prescribed under Regulation 395 (b) of Indian Boiler Regulations, 1950.

(3) A fee at a flat rate of rupees one thousand shall be paid if, after first scrutiny any alterations are suggested and drawings resubmitted thereof contains any alterations other than that suggested.

(4) The fee for examination and approval of "As Built layout" plans of steam pipes, feed pipes and blow off pipes shall be charged at a flat rate of Rupees two thousand."



5. **Amendment of Rule 73,-** For rule 73 of the said rules, the following shall be substituted namely:-

**" 73. The fees for annual inspection of steam lines shall be charged as under,-** (1) For pipes of nominal bore not exceeding 100 mm inclusive of all fittings rupees three hundred for thirty meters of piping or part thereof.  
(2) For pipes of nominal bore exceeding 100 mm inclusive of all fittings rupees six hundred for thirty meters of piping or part thereof.

6. **Insertion of Form "N",-** After Form "M" of the said rules, the following shall be inserted , namely:-

**FORM - N**

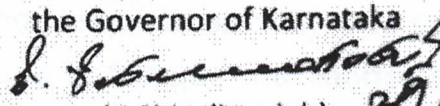
KARNATAKA BOILER INSPECTION DEPARTMENT  
(see Rule - 18(8) of the Karnataka Boiler Rules, 1982)

1. Name and Address of the Firm :
2. Year of Establishment of Firm :
3. Type of Firm (Limited/Private limited/Partnership  
/Proprietor) :
4. Premises Own / Rented / Lease etc :
5. Description of the work carried out presently :
6. Details of Promoters (Qualification / Experience etc):
7. Details of Technical personnel :
8. Details of skilled / semi-skilled workers :
9. Details of Machineries available :
10. Details of Testing facilities :
11. Details of Quality Assurance equipments :
12. Knowledge of code of manufacture :
13. Details of IBR welders employed :
14. Details of NDT Testing Facilities :
15. Details of Safety Equipments :
16. Details of other registrations (Factory Licence/  
VAT/Electricity / PAN / DIC / Excise / etc) :

(Name and Signature of the Owner)

PS : Details for the questionnaire above shall be furnished in separate sheets.

By order and in the name of  
the Governor of Karnataka

  
(K. Shivalingaiah) 29/10/19

Under Secretary to Government,  
Labour Department  
(Factories and Boilers)

To:

The Compiler, Karnataka Gazette, Bengaluru with a request to publish this in the next issue of Karnataka Gazette and to send 100 copies of Gazette publication to this office.